



**Highland**  
RIDGE RV

## Recall Campaign

NHTSA# 15V227

Job Code 9904236

Time 1.5 Hrs

**REQUIRES PARTS TO BE ORDERED FROM Highland Ridge RV for every unit.**

### Action Required

Install new 140" gas line for Kitchen Slide

### Model / Serial Numbers

2015 Residential Fifth Wheel      417RS      16532 16533 16672 16750 16814

### Part Kit Contents

**Note: Kit/s can only be ordered using the order form**

1 140" Gas line with coupler

Remove rubber gas supply line from fitting under the kitchen slide out.

Remove gas line from the brass fitting located by the tire on the Off Door Side ( road side) of the fifth wheel.

Lower 2-3 ft of the underbelly material for access to assist feeding the line back through the pipe.

Attach new line to the old and pull the lines through the path of the current line.

When new line is through, disconnect the 2 lines from each other.

Loosen 3 pipe clamps - start at the brass fitting the line was connected to by the tire.

Remove brass fitting.

Apply pipe compound to the elbow fitting, from the recall parts kit, and attach to main gas line along the chassis.

Connect the gas line to the brass T fitting that is under the slide out.

Connect the other end to the elbow fitting installed in the Lat step on the chassis frame rail.

Drop pressure test the LP system to RVIA requirements

Reattach the underbelly material and reseal

### IMPORTANT

The OLD rubber gas supply line **CAN NOT BE USED AGAIN.** Please cut in half and discard.